

WHAT IS CLAIMED IS:

1. A photomask comprising:

a substrate;

a translucent film selectively formed on the
5 substrate; and

a shading film selectively formed on the
translucent film, wherein

when the substrate, the translucent film and the
shading film have Young's moduli (MPa) E_0 , E_1 and E_2 ,
10 and film thickness (m) d_0 , d_1 and d_2 respectively,
internal stresses (MPa) of the translucent film and the
shading film at room temperature are s_1 and s_2
respectively, a covering rate by the translucent film
defined by an area in which the shading film is not
15 formed is expressed as h , and coefficients are
expressed as $k_1 = 1.3 \times 10^{-8}$, $k_2 = -9.5 \times 10^{-2}$,
 $k_3 = 6.0 \times 10^{-7}$, and $k_4 = -5.2 \times 10^{-2}$ respectively,
the substrate, the translucent film and the shading
film satisfy a condition given by the following
20 expression:

$$\left| \frac{1}{E_0 \cdot d_0} \cdot \left\{ h \cdot \left(k_1 \cdot \frac{s_1}{E_1 \cdot d_1} + k_2 \right) + \left(k_3 \cdot \frac{s_2}{E_2 \cdot d_2} + k_4 \right) \right\} \right| \leq 1.4 \times 10^{-4} (\text{m}^{-1})$$

2. A photomask according to claim 1, wherein the
internal stress of the shading film at room temperature
25 is in the range of 500 MPa to 5 GPa.

3. A photomask according to claim 1, wherein the

substrate, the translucent film and the shading film satisfy a condition given by the following expression:

$$\left| \frac{1}{E_0 \cdot d_0} \cdot \left\{ h \cdot \left(k_1 \cdot \frac{S_1}{E_1 \cdot d_1} + k_2 \right) + \left(k_3 \cdot \frac{S_2}{E_2 \cdot d_2} + k_4 \right) \right\} \right| \leq 0.87 \times 10^{-4} (\text{m}^{-1})$$

5 4. A photomask according to claim 3, wherein the internal stress of the shading film at room temperature is in the range of 1 GPa to 4.5 GPa.

5. A photomask according to claim 1, wherein the covering rate h is $100\% > h \geq 30\%$.

10 6. A photomask according to claim 1, wherein the substrate, the translucent film and the shading film are made of quartz, MoSiON and Cr, respectively.

7. A photomask according to claim 1, wherein a first phase of light that passes through a first area in which the translucent film and the shading film are not formed differs from a second phase of light that passes through a second area in which the translucent film is formed.

15 8. A method of manufacturing a photomask comprising:

forming a translucent film and a shading film sequentially onto a surface of a substrate;

measuring an internal stress in each of the translucent film and the shading film;

25 determining whether or not a following expression is satisfied when the substrate, the translucent film

and the shading film have Young's moduli (MPa) E_0 , E_1 and E_2 , and film thickness (m) d_0 , d_1 and d_2 respectively, internal stresses (MPa) of the translucent film and the shading film at room temperature are s_1 and s_2 respectively, a virtual covering rate by the translucent film after mask pattern formation defined by an area in which the shading film is not formed is expressed as h , coefficients are expressed as $k_1 = 1.3 \times 10^{-8}$, $k_2 = -9.5 \times 10^{-2}$, $k_3 = 6.0 \times 10^{-7}$, and $k_4 = -5.2 \times 10^{-2}$ respectively, and a predicted warping amount for a desired photomask after the mask pattern formation is defined as A (m^{-1}); and

$$\left| \frac{1}{E_0 \cdot d_0} \cdot \left\{ h \cdot \left(k_1 \cdot \frac{s_1}{E_1 \cdot d_1} + k_2 \right) + \left(k_3 \cdot \frac{s_2}{E_2 \cdot d_2} + k_4 \right) \right\} \right| \leq A \text{ (m}^{-1}\text{)}$$

removing the translucent film and the shading film selectively to be the covering rate h that satisfy the expression based on the determination result.

9. A method of manufacturing a photomask according to claim 8, wherein the predicted warping amount A is 1.4×10^{-4} (m^{-1}).

10. A method of manufacturing a photomask according to claim 9, wherein the internal stress of the shading film at room temperature is in the range of 500 MPa to 5 GPa.

11. A method of manufacturing a photomask

according to claim 8, wherein the predicted warping amount A is $0.87 \times 10^{-4}(\text{m}^{-1})$.

12. A method of manufacturing a photomask according to claim 11, wherein the internal stress of the shading film at room temperature is in the range of 1 GPa to 4.5 GPa.

13. A method of manufacturing a photomask according to claim 8, wherein the virtual covering rate h is $100\% > h \geq 30\%$.

14. A method of manufacturing a photomask according to claim 8, wherein a first phase of light that passes through a first area in which the translucent film and the shading film are not formed differs from a second phase of light that passes through a second area in which the translucent film is formed.

15. A method of manufacturing an electronic product comprising:

forming a photoresist on a substrate to be processed;

passing light through a photomask having a mask pattern that has a substrate, a translucent film selectively formed on the substrate and a shading film selectively formed on the translucent film to transfer the mask pattern onto the photoresist; wherein when the substrate, the translucent film and the shading film have Young's moduli (MPa) E_0 , E_1 and E_2 , and film

thickness (m) d_0 , d_1 and d_2 respectively, internal stresses (MPa) of the translucent film and the shading film at room temperature are s_1 and s_2 respectively, a covering rate by the translucent film defined by an area in which the shading film is not formed is expressed as h , and coefficients are expressed as $k_1 = 1.3 \times 10^{-8}$, $k_2 = -9.5 \times 10^{-2}$, $k_3 = 6.0 \times 10^{-7}$, and $k_4 = -5.2 \times 10^{-2}$ respectively, the substrate, the translucent film and the shading film satisfy a condition given by the following expression:

$$\left| \frac{1}{E_0 \cdot d_0} \cdot \left\{ h \cdot \left(k_1 \cdot \frac{s_1}{E_1 \cdot d_1} + k_2 \right) + \left(k_3 \cdot \frac{s_2}{E_2 \cdot d_2} + k_4 \right) \right\} \right| \leq 1.4 \times 10^{-4} (\text{m}^{-1})$$

developing the photoresist; and selectively processing the substrate to be processed using the photoresist as a mask.

16. A method of manufacturing an electronic product according to claim 15, wherein the internal stress of the shading film at room temperature is in the range of 500 MPa to 5 GPa.

17. A method of manufacturing an electronic product according to claim 15, wherein the substrate, the translucent film and the shading film satisfy a condition given by the following expression:

$$\left| \frac{1}{E_0 \cdot d_0} \cdot \left\{ h \cdot \left(k_1 \cdot \frac{s_1}{E_1 \cdot d_1} + k_2 \right) + \left(k_3 \cdot \frac{s_2}{E_2 \cdot d_2} + k_4 \right) \right\} \right| \leq 0.87 \times 10^{-4} (\text{m}^{-1})$$

18. A method of manufacturing an electronic product according to claim 17, wherein the internal stress of the shading film at room temperature is in the range of 1 GPa to 4.5 GPa.

5 19. A method of manufacturing an electronic product according to claim 15, wherein the covering rate h is $100\% > h \geq 30\%$.

10 20. A method of manufacturing an electronic product according to claim 15, wherein a first phase of light that passes through a first area in which the translucent film and the shading film are not formed differs from a second phase of light that passes through a second area in which the translucent film is formed.